



Applications

Direct's Flex-A-Prene® is the industry's most recognized brand name of industrial welding cable. Highly durable and versatile, the cable is designed for use in stingers/whips, leads, and ground clamp welding assemblies as well as battery applications such as chargers and wire harnesses. Flex-A-Prene is SAE J1127 (#6 to 250 MCM) and RoHS compliant and manufactured in the USA.

Construction

- Rope-lay, bunch-stranded 30 AWG SAE copper conductor
- Wrapped paper separator
- Jacketed with proprietary LSHF EPDM compound

[See reverse for construction details and technical specifications](#)

FLEX-A-PRENE | INDUSTRIAL WELDING CABLE

AWG SIZE	# COND STRAND / DIAM(OR)GA	NOMINAL INSULATION THICKNESS		NOMINAL OUTSIDE DIAMETER (+JACKET)		APPROX LBS PER 1K'
		INCHES	MM	INCHES	MM	
#8	182 / 30	.060	1.52	.280	7.11	80
#6	260 / 30	.060	1.52	.308	7.82	108
#4	364 / 30	.060	1.52	.343	8.71	147
#2	624 / 30	.060	1.52	.428	10.87	238
#1	767 / 30	.080	2.03	.488	12.40	299
1 / 0	975 / 30	.080	2.03	.533	13.54	369
2 / 0	1,196 / 30	.080	2.03	.568	14.43	443
3 / 0	1,547 / 30	.080	2.03	.618	15.70	556
4 / 0	1,950 / 30	.080	2.03	.688	17.48	696
250 MCM	2,527 / 30	.095	2.41	.810	20.57	929
350 MCM	3,478 / 30	.095	2.41	.932	23.67	1,256

All data and specifications contained herein are current and subject to change without notification. All values are nominal and/or approximate and may vary. All styles and standards dependent on conductor size.

FLEX-A-PRENE[®] INDUSTRIAL WELDING CABLE

TECHNICAL SPECIFICATIONS

Construction

- | | |
|---------------------|--|
| Conductors | <ul style="list-style-type: none">• Rope-lay, bunch-stranded 30 AWG SAE copper conductor |
| Voltage Rating | <ul style="list-style-type: none">• 600 V |
| Insulation & Jacket | <ul style="list-style-type: none">• Wrapped paper separator• Jacketed with proprietary low-smoke, halogen-free EPDM compound• Resistant to abrasion, battery acid, diesel fuel, engine coolant, engine oil, ethanol, extreme temperatures, flame, gasoline, power-steering fluid, and transmission fluid |
| Temperature Range | <ul style="list-style-type: none">• -50°C (-58°F) to 105°C (221°F) |
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Standards & Certifications

- | | |
|--------------------|---|
| Industry Approvals | <ul style="list-style-type: none">• SAE J1127 Compliant (#6 to 250 MCM)• NEC Article 630 (Electric Welders)• Suitable for battery use per UL 558 and 583• REACH, RoHS, CMRT, and Prop 65 Compliant |
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Standard Stock

- | | |
|-------------------|--|
| Available Lengths | <ul style="list-style-type: none">• Coils/Assemblies at 25', 50', 100', and 250'• Reels at 500', 1,000', and 2,500'• Custom lengths available upon request |
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Customization

- | | |
|---------------------|--|
| Jacket Colors | <ul style="list-style-type: none">• ● Black (standard) ● Blue ● Green ● Red ● Yellow ● Orange• Custom colors available upon request |
| Sample Print Legend | <ul style="list-style-type: none">• {AWG SIZE} FLEX-A-PRENE WELDING CABLE 600V -50°C +105°C * MADE IN USA * RoHS * SAE J1127 |
| Marking Options | <ul style="list-style-type: none">• Quick Print[®]; Surface Print; Indent Print; Logo/Icon; Sequential Marking |